

DAMKO®

DK Precision Outdoor LLC.



OWNERS MANUAL: HANDLING & SAFETY INSTRUCTIONS

DAMKO® Model 2018 Modern Martini Single-Shot Falling Block Rifle

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**READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY
BEFORE USING THIS FIREARM; DO NOT DISCARD THIS MANUAL.**

This instruction manual should always accompany this firearm and be transferred with it upon ownership, or when the firearm is loaned or presented to another person

IMPORTANT INSTRUCTIONS FOR MODEL 2018 MODERN MARTINI SINGLE-SHOT FALLING BLOCK RIFLE

This owner's manual is for the DAMKO® Model 2018 Modern Martini Single-Shot Falling Block Rifle only. Supplemental instructions for custom editions of the Model 2018 Modern Martini Single-Shot Falling Block Rifle must be used in conjunction with the instructions found in this owner's manual. If your supplemental instructions are missing, contact us immediately for a free copy or download one online at damko-usa.com.

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DAMKO® is a registered trademark of DK Precision Outdoor, LLC.

Important instructions for the
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Thank You for your purchase of the DAMKO® Model 2018 Modern Martini Single-Shot Falling Block Rifle. If you have any questions or comments regarding your new firearm, please feel free to write or call us. Use the space below to record information about your new firearm.

Serial Number _____
Caliber _____
Purchase Price _____
Purchased From _____
Date of Purchase _____

Specifications within this owner's manual are correct at the time of printing and subject to change without notice.

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The original Martini Henry rifle entered service with the British in 1871. Featuring a single-shot breech-loading design, it remained in active use for 47 years. The DAMKO® Model 2018 Modern Martini Single-Shot Falling Block Rifle is a modernized version of the classic design.

The Modern Martini features several improvements including high load block support, cross slide safety button “safety”, lever lock mechanical “safety”, independent sear, quick disassembly latch, floating forearm, and more.

Are you ready for the best Martini ever? Featuring the look and feel of a classic, but with all of the features you expect in a modern rifle.

Patent Information

Damko® DK Precision Outdoor LLC. brand products are protected by U.S. patents.

U.S. Pat. No. 10,989,490

U.S. Pat. No. 11,156,421

STATE WARNINGS

Certain states require, by law, that their own specified warning notices, in larger than-normal type be conspicuously included by the manufacturer, distributor, or retail dealer with firearms sold in that state. DAMKO® sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

CALIFORNIA:



WARNING

"Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

If you or someone you know is contemplating suicide, please call the national suicide prevention lifeline at 1-800-273-TALK (8255).



ADVERTENCIA

"Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas.

A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel."

Si usted o alguien que conoce está contemplando el suicidio, llame a la línea nacional de prevención de suicidio al 1-800-273-TALK (8255).

CONNECTICUT:

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

FLORIDA:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

MAINE:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

MARYLAND:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

MASSACHUSETTS:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”

NEW JERSEY:

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

NEW YORK CITY, NY:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND UNAUTHORIZED PERSONS.”

NORTH CAROLINA:

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

TEXAS:

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

WISCONSIN:

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

* * * * *

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

WARNING: YOU ARE RESPONSIBLE FOR **FIREARM SAFETY**



FAILURE TO FOLLOW ANY OF THE FOLLOWING WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

As a firearm owner, you accept a set of demanding responsibilities. How seriously you take these responsibilities can be the difference between life and death.

There is no excuse for careless or abusive handling of any firearm. At all times handle this firearm and all other firearms with intense respect for their power and potential danger.

Please read and understand all of the cautions, warnings, notices, proper handling procedures and instructions outlined in this owner's manual before using your new firearm.

1 ALWAYS KEEP THE MUZZLE OF YOUR FIREARM POINTED IN A SAFE DIRECTION EVEN THOUGH YOU ARE CERTAIN IT IS UNLOADED.

Never point any firearm at anything you do not intend to shoot. Be extremely alert and aware of all persons and property within the range of your ammunition.

2 NEVER RELY TOTALLY ON YOUR FIREARM'S MECHANICAL "SAFETY" DEVICE. LIKE ANY MECHANICAL DEVICE, A "SAFETY" CAN SOMETIMES FAIL; IT CAN BE JARRED OR INADVERTENTLY MANIPULATED INTO AN UNSAFE CONDITION.

The word "safety" describes a firearm's trigger block mechanism, sear block mechanism, hammer block mechanism or firing pin block mechanism. Mechanical "safeties" are designed to place your firearm in a safer status, and no guarantee can be made that the firearm will not fire even if the "safety" is in the on safe position. Mechanical "safeties" merely aid safe gun handling and are no excuse for pointing your firearm's muzzle in an unsafe direction. See "Operation of the Lever and Safety" on page 16 for instructions on the operation of this firearm's lever.

Remember, safe gun handling does not stop with your firearm's mechanical "safety" devices, it starts there. Always treat this firearm with the respect due a loaded, ready-to-fire firearm.

Some firearms do not have a mechanical "safety." Many target firearms, lever-action firearms and pistols do not have manual "safety" mechanisms. Therefore it is critical to read and understand the owner's manual for every firearm which explains the safe operation of the firearm.

While it is a good idea to "test" your firearm's mechanical "safety" periodically for proper function, never test the "safety" while your firearm is loaded or pointed in an unsafe direction.

3 WHENEVER YOU HANDLE ANY FIREARM, OR HAND IT TO SOMEONE, ALWAYS OPEN THE ACTION IMMEDIATELY AND VISUALLY CHECK THE FIREARM'S CHAMBER TO MAKE CERTAIN THAT THE FIREARM IS COMPLETELY UNLOADED.

Make certain the firearm does not inadvertently contain any ammunition. Remember, merely removing the magazine does not mean the chamber is unloaded. Always keep the chamber empty and the "safety" in the on safe position unless shooting is imminent.

4 ALWAYS WEAR EAR AND EYE PROTECTION WHEN SHOOTING.

Unprotected, repeated exposure to gunfire can cause hearing damage. Wear hearing protection (shooting earplugs or muffs) to guard against such damage.

Wear shooting glasses to protect your eyes from flying particles. Allow proper distance (eye relief) between a scope and your eye when firing a scoped pistol, rifle or shotgun. Do not use unorthodox shooting methods that could cause the rearward travel of the slide or bolt of a firearm to contact your eyes, face or hands. Always keep a safe distance between the muzzle of your firearm and any persons nearby, as muzzle blast, debris and ejecting cartridges could inflict serious injury.

Always wear eye protection when disassembling and cleaning any firearm to prevent the possibility of springs, spring-tensioned parts, solvents or other agents from contacting your eyes.

5 KEEP ALL FIREARMS UNLOADED DURING TRANSPORT, EVEN WHEN STORED IN A HOLSTER, GUN CASE, SCABBARD OR OTHER CONTAINER.

6 DROPPING OR JARRING A LOADED FIREARM CAN CAUSE ACCIDENTAL DISCHARGE.

This can occur even with the "safety" in the on safe position. Be extremely careful while hunting or during any shooting activity to avoid dropping any firearm.

7 HUNTING FROM ELEVATED SURFACES SUCH AS TREESTANDS IS DANGEROUS.

Doing so may increase the risk of mishandling a firearm. The following rules should always be observed by you and those you hunt with. Always make certain that the stand being used is safe and stable. Always make certain that your firearm is unloaded when it is being taken up and down from the stand. Always make certain that your firearm is not dropped from the stand, or dropped while it is being taken up or down from the stand. Remember, a loaded firearm may discharge when dropped, even with the "safety" in the on safe position.

8 STORE YOUR FIREARM AND AMMUNITION SEPARATELY, WELL BEYOND THE REACH OF CHILDREN.

Take prudent safeguards to ensure your firearm does not become available to untrained, inexperienced, or unwelcome hands. Store all firearms in secure, locked cases or a gun safe. Keep your firearm unloaded when not in use.

9 BEWARE OF BARREL OBSTRUCTIONS.

Mud, snow and an infinite variety of other objects may inadvertently lodge in a barrel bore. It only takes a small obstruction to cause dangerously increased pressures that can damage your firearm and cause serious injury to yourself and others.

BEFORE CHECKING FOR A BARREL OBSTRUCTION, BE CERTAIN YOUR FIREARM IS COMPLETELY UNLOADED, THERE IS NOT A LIVE CARTRIDGE IN THE CHAMBER AND THE “SAFETY” IS IN THE ON SAFE POSITION.

After assuring yourself that the firearm is completely unloaded, open the breech or action and look through the barrel to be sure it is clear of obstructions. If an obstruction is seen, no matter how small it may be, clean the bore with a cleaning rod and patch as described on pages 22-23 of this owner's manual.

10 BE ALERT TO THE SIGNS OF AMMUNITION MALFUNCTION. IF YOU DETECT AN OFF SOUND OR LIGHT RECOIL WHEN A CARTRIDGE IS FIRED, DO NOT LOAD ANOTHER CARTRIDGE INTO THE CHAMBER.

If your firearm fails to fire, keep the muzzle pointed in a safe direction for a minimum of 30 seconds. Carefully rotate the top of the firearm away from you, open the action and remove the cartridge from the chamber. If the primer is indented, the defective cartridge should be disposed of in a way that cannot cause harm. If the primer is not indented, your firearm should be examined by a qualified gunsmith and the cause of the malfunction corrected before further use.

Glance down the barrel to make sure that no obstructions remain in the barrel. Completely clear the barrel before loading and firing again. Failure to follow these instructions can cause extensive damage to your firearm and possible serious injury to yourself and others.

11 NEVER INSERT A CARTRIDGE OF THE INCORRECT CALIBER INTO ANY FIREARM.

The caliber of your firearm is marked on the barrel. Store all cartridges of different calibers in completely separate and well-marked containers. Never store cartridges of mixed calibers in a common container or in your pockets. See page 18 for more information on the correct ammunition for your firearm.

12 EXAMINE EVERY CARTRIDGE YOU PUT IN YOUR FIREARM.

We assume no responsibility for the use of unsafe or improper firearm and ammunition combinations or damage or injury caused by damaged ammunition. It is your responsibility to read and heed all warnings in this owner's manual and on ammunition boxes. See page 18 for more information on the correct ammunition for your firearm.

13 USE ONLY SAAMI APPROVED AMMUNITION.

We assume no liability for incidents which occur through the use of cartridges of nonstandard dimensions or which develop pressures in excess of commercially available ammunition which has been loaded in accordance with standards established by the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI).

14 DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM, AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

15 DO NOT SNAP THE FIRING PIN ON AN EMPTY CHAMBER; THE CHAMBER MAY NOT BE EMPTY!

Treat every firearm with the respect due a loaded firearm, even though you are certain the firearm is unloaded.

16 KEEP YOUR FINGERS AWAY FROM THE TRIGGER WHILE LOADING AND UNLOADING UNTIL SHOOTING IS IMMINENT.

17 BE SURE OF YOUR TARGET AND BACKSTOP, PARTICULARLY DURING LOW LIGHT PERIODS.

Know the range of your ammunition. Never shoot at water or hard objects.

18 ALWAYS UNLOAD YOUR FIREARM'S CHAMBER BEFORE CROSSING A FENCE, CLIMBING A TREE, JUMPING A DITCH OR NEGOTIATING OTHER OBSTACLES.

Never place your firearm on or against a fence, tree, car or other similar object.

19 BE DEFENSIVE AND ON GUARD AGAINST UNSAFE GUN HANDLING AROUND YOU AND OTHERS.

Don't be timid when it comes to firearm safety. If you observe other shooters violating any of these safety precautions, politely suggest safer handling practices.

20 BE CERTAIN YOUR FIREARM IS UNLOADED BEFORE CLEANING.

Because so many firearm accidents occur when a firearm is being cleaned, special and extreme care should be taken to be sure your firearm is unloaded before disassembly, cleaning and reassembly.

Keep ammunition away from the cleaning location. Never test the mechanical function of any firearm with live ammunition.

21 TEACH AND SUPERVISE FIREARMS SAFETY TO ALL MEMBERS OF YOUR FAMILY, ESPECIALLY TO CHILDREN AND NON-SHOOTERS.

Closely supervise newcomers to the shooting sports. Encourage enrollment in hunting and shooting safety courses.

22 NEVER DRINK ALCOHOLIC BEVERAGES OR TAKE ANY TYPE OF DRUGS BEFORE OR DURING SHOOTING.

Your vision, motor skills and judgment could be dangerously impaired, making your gun handling unsafe to you and to others.

23 READ AND HEED ALL WARNINGS IN THIS OWNER'S MANUAL, ON AMMUNITION BOXES AND WITH ALL ACCESSORIES THAT YOU INSTALL ON YOUR FIREARM.

It is your responsibility to secure the most up-to-date information on the safe handling procedures of your firearm. We assume no liability for incidents which occur when unsafe or improper firearm accessories or ammunition combinations are used.

24 PRACTICE PERIODIC MAINTENANCE, AVOID UNAUTHORIZED SERVICING.

Your firearm is a mechanical device which will not last forever, and as such, is subject to wear and requires periodic inspection, adjustment and service. DAMKO® firearms should be serviced by DAMKO® DK Precision Outdoor, LLC. only. We assume no responsibility for injuries suffered or caused by unauthorized servicing, alterations or modifications of DAMKO® firearms.

25 DO NOT, UNDER ANY CIRCUMSTANCES, ALTER THE TRIGGER, "SAFETY" OR OTHER PARTS OF THE FIRING MECHANISM OF THIS OR ANY OTHER FIREARM.

We reserve the right to refuse service on firearms that have been altered, added to or substantially changed. Removal of metal from the barrel, or modifications of the firing mechanism and/or operating parts may lead to a refusal of service on such firearms. You will be charged for parts and labor to return the firearm to original specifications prior to servicing your firearm.

With respect to **AFTERMARKET PARTS OR COMPONENTS** (including, for example, aftermarket trigger systems, barrels, muzzle brakes, suppressors, magazines, etc.), **USE AT YOUR OWN RISK.** DAMKO® firearms are designed and engineered to meet stringent safety standards. DAMKO® DK Precision Outdoor, LLC. is not responsible for personal injuries or property damage caused by alterations to a firearm. This includes the incorporation of aftermarket parts or components that may or may not satisfy Sporting Arms and Ammunition Manufacturers' Institute (SAAMI) standards (for example, an aftermarket trigger system may not satisfy SAAMI minimum trigger pull standards, etc.) or may create other dangerous conditions. These conditions may or may not be apparent to the user (for example, installing an aftermarket barrel may have the effect of altering critical firearm dimensions, including headspace, and may create an unsafe firing condition, etc.).

Aftermarket parts or components that do not satisfy SAAMI standards, or that could create other dangerous conditions, should not be used.

FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH, AS WELL AS CAUSE DAMAGE TO YOUR FIREARM.

BE CAREFUL!

General Description and Operation

Introduced in 1871 and remaining in service for 47 years, the original Martini-Henry rifle featured a lever-actuated breech-loading single-shot design. Rugged and reliable, this rifle design remains timeless and is beloved by firearms enthusiasts worldwide.

The DAMKO® Modern Martini improves upon the original design by adding features such as high-load block support, cross slide safety button “safety”, a mechanical lever lock “safety”, an independent sear, floating forearm and a quick disassembly latch. Produced with modern high-grade steel and furnished with hand-crafted wood, the Modern Martini is an instant classic that brings the Martini-Henry into the 21st century.

With a cartridge in the chamber, lever in the fully upward position, and “safety” in the off position, the rifle will fire a single cartridge when the trigger is pulled. Cycling the lever into the fully downward position opens the breech and extracts the cartridge. Releasing the lever allows the block to move into the loading position revealing easy access to the chamber area for inserting a cartridge. When the lever is returned to the fully upward position the breech closes and the firing pin is cocked readying the rifle to fire another cartridge.

Nomenclature

Descriptions in this owner’s manual generally refer to the firearm in the horizontal, normal firing position. For example, the muzzle is forward or front; the buttstock is rearward or rear; the trigger is downward or underneath; the sights are upward or on top.

Throughout this owner’s manual the action refers to the mechanism of this rifle which loads and secures the cartridge in the chamber.

Figure 1 (pages 14-15) covers the general features and benefits of the Modern Martini design. Refer to Figures 2, 3, 4 (pages 12-15) for general part descriptions regarding your new rifle. You must become familiar with all part names listed before proceeding with the rest of the instructions in this owner’s manual.

Serial Number

The serial number of your Modern Martini can be found on the lower left side of the receiver. Record the serial number at the front of this owner’s manual for future reference.

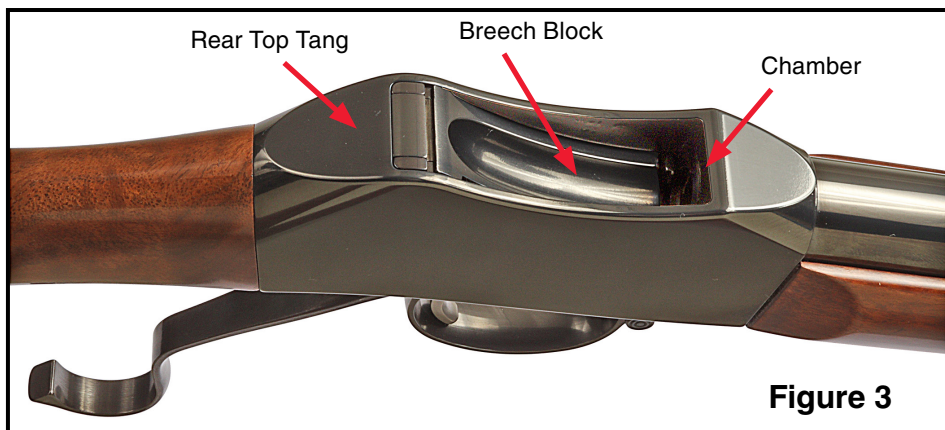
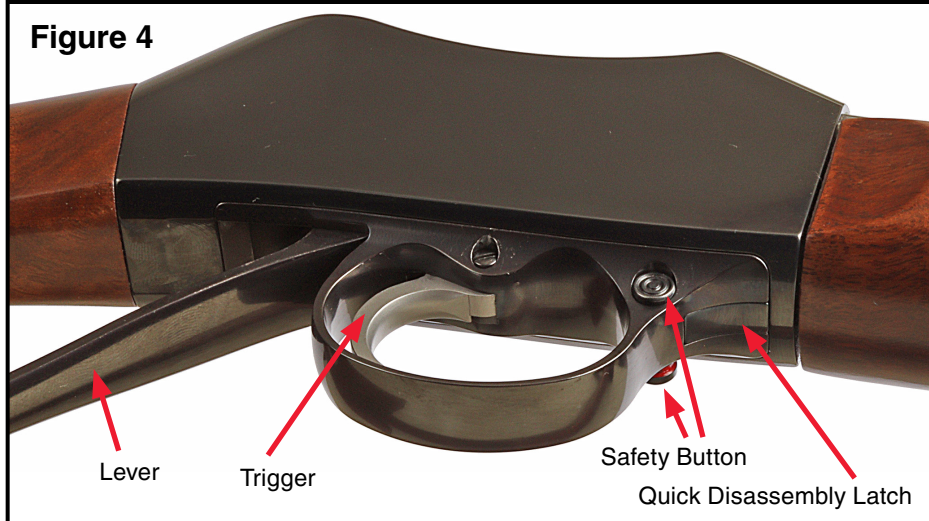


Figure 4



Initial Cleaning and Oiling



WARNING

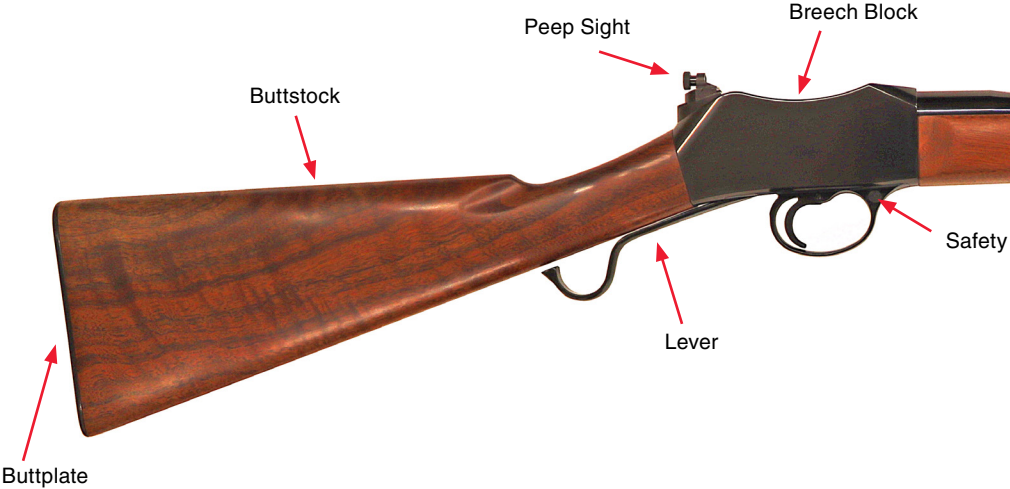
WEAR EYE PROTECTION WHEN ASSEMBLING AND DISASSEMBLING YOUR RIFLE TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS OR OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

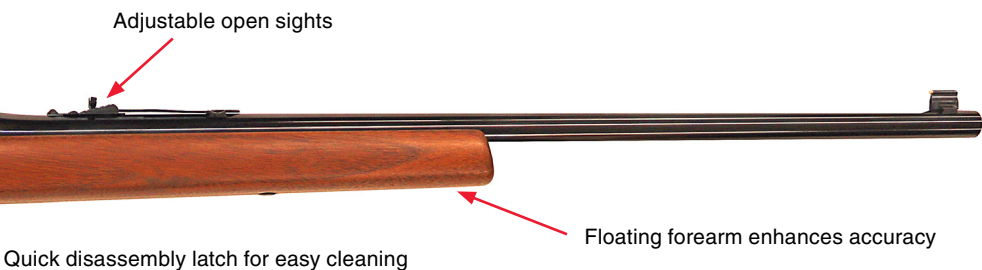
Various exposed metal parts of your new firearm have been coated at the factory with a rust preventative compound. Before firing your rifle, clean the anti-rust compound from the inside of the barrel, action, and chamber areas. A fine, light gun oil is ideal for removing this compound and for giving your new firearm its first lubrication. However, any quality firearm oil may be used. Clean the barrel using a cleaning rod and patch as explained under "Cleaning and Maintenance Suggestions" on pages 22-23. If your rifle is to be stored, it is acceptable to leave the rust preventative compound on the rifle and keep it in its original packaging.

Figure 1

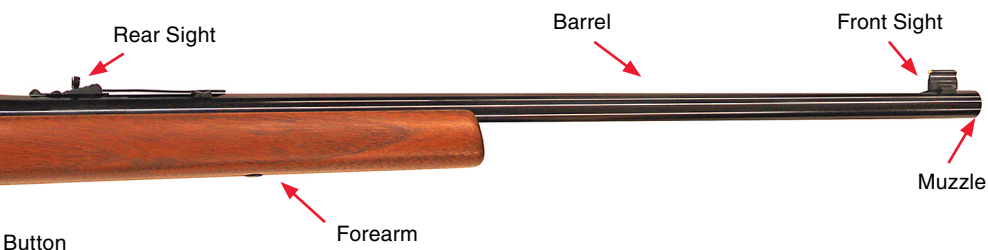
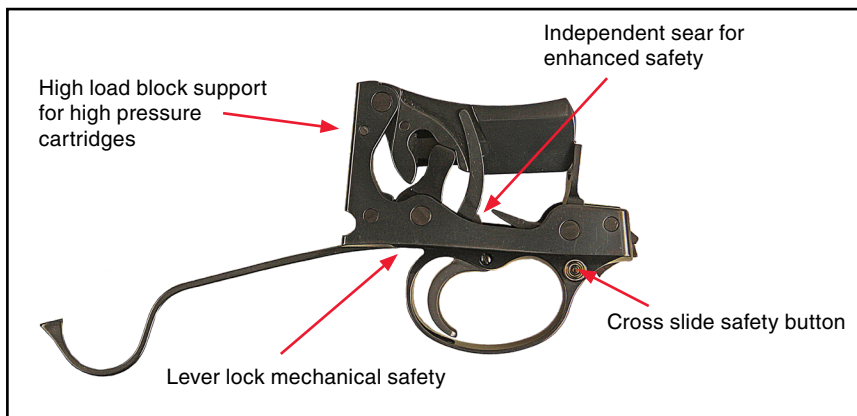


Figure 2





on



Operation of the Lever and Safety



WARNING

ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

Operating the Safety

Unlike many lever-action rifles, the DAMKO® Model 2018 Modern Martini features a separate manual cross slide safety button “safety”. Make sure to become familiar with the operation of the “safety” and instruct others on the proper use of the “safety” as well.

The cross slide safety button “safety” is located in front of the trigger guard (Figure 1, Page 14-15). The “safety” can toggled between the on safe and off positions by pressing on the protruding side of the “safety”.

- To engage the “safety” to the on safe position: Press the “safety” towards the right until it clicks into the on safe position (Figure 5, Page 16). With the “safety” in the on safe position the trigger cannot be pulled.
- To disengage the “safety” to the off position: Press the “safety” towards the left until it clicks into the off position. When in the off position, a red band will be visible on the “safety” indicating that the safety is off (Figure 6, Page 16). With the “safety” in this position, the trigger can be pulled and the rifle can be fired.

Operating the Lever

To open the breech and allow the extraction of a cartridge, move the lever fully downward. In this position the breech block is lowered and the extractor forces the cartridge from the chamber (Figure 7, Page 17). The force (or speed) at which the lever is fully opened will determine the method of extraction. Moving the lever slowly will extract the cartridge from the chamber leaving it in the action for manual removal. Moving the lever quickly with more force will fully extract the cartridge from the action.

Figure 5



Figure 6



Figure 7



To insert a cartridge, move the lever fully downward and then release the lever. Releasing the lever will allow the breech block to move into the loading position in which a cartridge can be easily aligned and inserted into the chamber.

To close the breech and cock the firing pin, move the lever fully upward until it stops. In this position the breech block is raised and the firing pin is cocked. The cocking indicator will protrude above the breech block indicating that the firing pin is cocked (Figure 8, Page 17). Due to the lever lock safety feature the trigger cannot be pulled if the lever is not in the fully upward position.

ALWAYS MAKE SURE THE “SAFETY” IS IN THE ON SAFE POSITION WHENEVER THE BREECH IS CLOSED.

To close the breech without cocking the firing pin: with the lever in the loading position and the “safety” in the off position, pull and hold the trigger, then slowly move the lever fully upward until it stops. Ensure that the cocking indicator is not protruding above the breech block. The breech is now closed and the firing pin is not cocked (Figure 9, Page 17).

NEVER STORE A FIREARM WITH AMMUNITION LOADED.

Whenever possible, the lever should be lowered fully insuring that any cartridge is extracted. Releasing the lever will allow the breech to stay open. (Figure 7, Page 17). This is the safest status for your rifle. The action should remain open unless shooting is imminent.

Figure 8

Cocking indicator in the up position

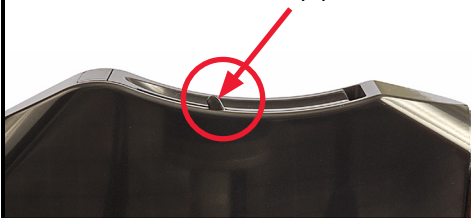


Figure 9

Cocking indicator in the down position



Ammunition



DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

DO NOT USE AMMUNITION OTHER THAN WHAT IS INSCRIBED ON THE BARREL. EXAMINE EVERY CARTRIDGE YOU PUT IN YOUR FIREARM.

FAILURE TO FOLLOW THESE WARNINGS MAY RESULT IN INJURY TO YOURSELF OR OTHERS, OR CAUSE DAMAGE TO YOUR FIREARM.

The Modern Martini is designed to shoot modern factory cartridges only. The caliber of your Modern Martini is inscribed on the left side of the barrel near the receiver. Make sure you use only the exact ammunition/caliber as listed on the barrel.

The barrel and action of this rifle have been made with substantial safety margins over the pressures developed by established American loads. However, we assume no responsibility for incidents which occur through the use of cartridges of nonstandard dimension or those developing pressures in excess of SAAMI (Sporting Arms and Ammunition Manufacturers' Institute) established standards.

AMMUNITION (CARTRIDGES) NOTICE

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN ANY DAMKO® FIREARMS OF FAULTY, OR NON-STANDARD, OR "REMANUFACTURED" OR HAND-LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

Loading



WHEN LOADING YOUR RIFLE ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. KEEP YOUR FINGERS AWAY FROM THE TRIGGER. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

DO NOT CARRY YOUR RIFLE WITH A CARTRIDGE IN THE CHAMBER TO AVOID ACCIDENTAL DISCHARGE. WHEN FIRING IS NO LONGER IMMINENT UNLOAD THE CHAMBER AND MAKE SURE THE "SAFETY" IS IN THE ON POSITION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

- 1 Swing the lever fully forward to lower the breech block then release the lever. (Figure 7, page17).
- 2 Manually insert a cartridge into the chamber (Figure 10 & 10a, page 19). The cartridge should be inserted fully into the chamber to prevent interference with the breech block as it closes.

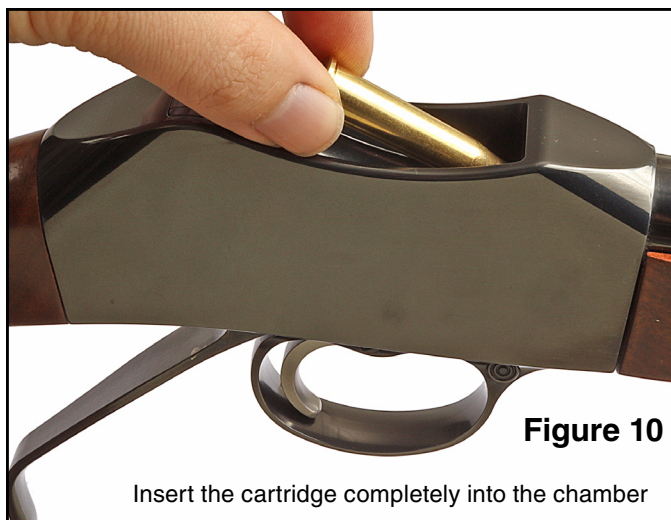


Figure 10

Insert the cartridge completely into the chamber

- 3 Swing the lever fully upward. This locks the action and cocks the firing pin placing the rifle in the ready-to-fire state.
- 4 After loading the rifle, when shooting is not imminent, ensure that the “safety” is in the on safe position Figure 5 on page 16 (see “Operation of the Lever and Safety” on page 16).



Insert the cartridge completely into the chamber

Figure 10a

Firing



NEVER CHAMBER A CARTRIDGE OR DISENGAGE THE “SAFETY” UNLESS SHOOTING IS IMMINENT. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

Begin with a loaded cartridge in the chamber, the “safety” in the on safe position, and your finger off the trigger:

- 1 Firmly shoulder your gun and take aim at target.
- 2 Disengage the “safety” as described on page 16 in the section “Operation of the Lever and Safety”.
- 3 Pull the trigger smoothly, without jerking.

Reloading

- 1 Swing the lever fully downward, extracting the fired cartridge case from the chamber.
- 2 Remove the fired cartridge case from the action if necessary.
- 3 Insert another cartridge completely into the chamber.
- 4 Close the action by returning the lever to the fully upward position. The firing pin will be cocked, placing the firearm in the ready-to-fire state.
- 5 When firing is completed or when shooting is no longer imminent, immediately move the “safety” to the on safe position.



WARNING

AFTER FIRING, OR WHEN SHOOTING IS NO LONGER IMMINENT, IMMEDIATELY MOVE THE “SAFETY” TO THE ON SAFE POSITION. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH.

Unloading



WARNING

WHEN UNLOADING YOUR RIFLE ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AND YOUR FINGERS AWAY FROM THE TRIGGER. ALWAYS INSPECT THE CHAMBER CAREFULLY AFTER UNLOADING TO BE SURE ALL LIVE CARTRIDGES ARE CLEARED FROM THE FIREARM. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

- 1 Swing the lever fully downward. As the lever swings downward the breech block moves down into the receiver.
- 2 At the end of the lever cycle, the cartridge is extracted.

Cleaning and Maintenance Suggestions



WARNING

BEFORE PERFORMING CLEANING PROCEDURES, OPEN THE ACTION AND MAKE CERTAIN YOUR RIFLE IS COMPLETELY UNLOADED. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.



WARNING

WEAR EYE PROTECTION WHEN DISASSEMBLING AND CLEANING YOUR RIFLE TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS OR OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.



WARNING

KEEP ALL AMMUNITION AWAY FROM THE CLEANING AREA. NEVER TEST THE MECHANICAL FUNCTION OF YOUR RIFLE WITH LIVE AMMUNITION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

Cleaning Procedures

Your rifle will function better and more reliably over a longer period of time if it is properly maintained and kept clean. You should clean your rifle after every day of shooting and more often if it becomes excessively dirty.

A minimum cleaning includes wiping down the action and oiling key parts. Most regular maintenance will also include cleaning the barrel. If you encounter a function problem (tight action when working the lever), be sure to give your gun a thorough cleaning to see if it solves the problem before seeking our service or a qualified gunsmith.

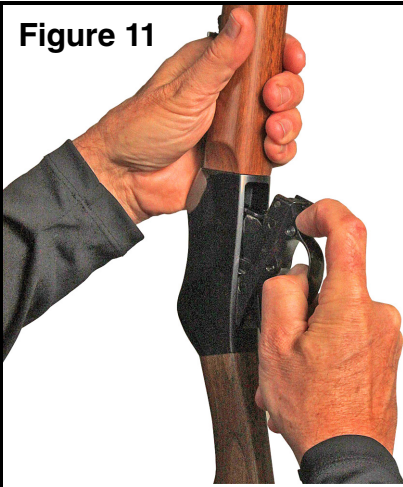
To clean your Model 2018 Modern Martini:

- 1 Move the lever into the fully downward position. Ensure that there is not a cartridge in the chamber.
- 2 To remove the action assembly: with the lever pressed fully downward as far as it will go, depress the quick disassembly latch and swing the front of the action assembly away from the rifle (Figure 11 & 12, Page 23).
- 3 With the action assembly removed, use a quality gun cleaner and gun cleaning patches to thoroughly remove all powder residue and dirt from the action assembly components. Apply a light film of quality gun oil to all moving parts of the action assembly.

DO NOT ATTEMPT TO DISASSEMBLE THE ACTION ASSEMBLY. IMPROPER DISASSEMBLY AND/OR REASSEMBLY OF THE ACTION ASSEMBLY MAY CAUSE IMPROPER FUNCTION OF THE LOADING AND FIRING MECHANISMS THAT COULD RESULT IN MAJOR INJURY OR DEATH.

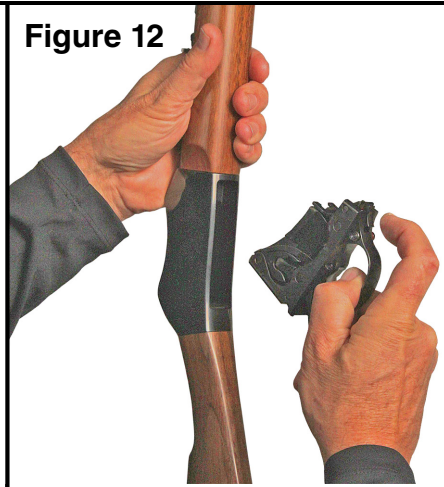
- 4 Inspect the chamber and bore for powder fouling. A normal amount of powder residue can be expected and is not serious. It can usually be removed with a patch saturated with nitro solvent.
- 5 Clean the bore using an appropriate rifle cleaning rod with a tip and patch of the correct caliber to provide a snug fit in the bore. Insert the rod and patch into the barrel and run it back and forth several times. Care should be exercised to ensure that the cleaning rod does not strike the crown of the muzzle, as damage to this area can affect the accuracy of your rifle.
- 6 If, or when, fouling should become heavy, it can be removed with a brass bore brush. Dip or spray the brush with nitro solvent and scrub the chamber and bore until the fouling is removed. To prevent brass bristles from breaking off, the brush should be pushed completely through the barrel before being withdrawn.
- 7 To maintain the utmost accuracy of your rifle it is recommended you clean the bore with a copper solvent. Modern bullet jackets are made mainly of copper. Residues from copper bullet jackets stick to the barrel and require more frequent inspection and cleaning. Swab the bore of your rifle with a good copper solvent using the manufacturer's recommended procedure.

Figure 11



Hold the lever in the fully downward position
Depress the quick disassembly latch

Figure 12



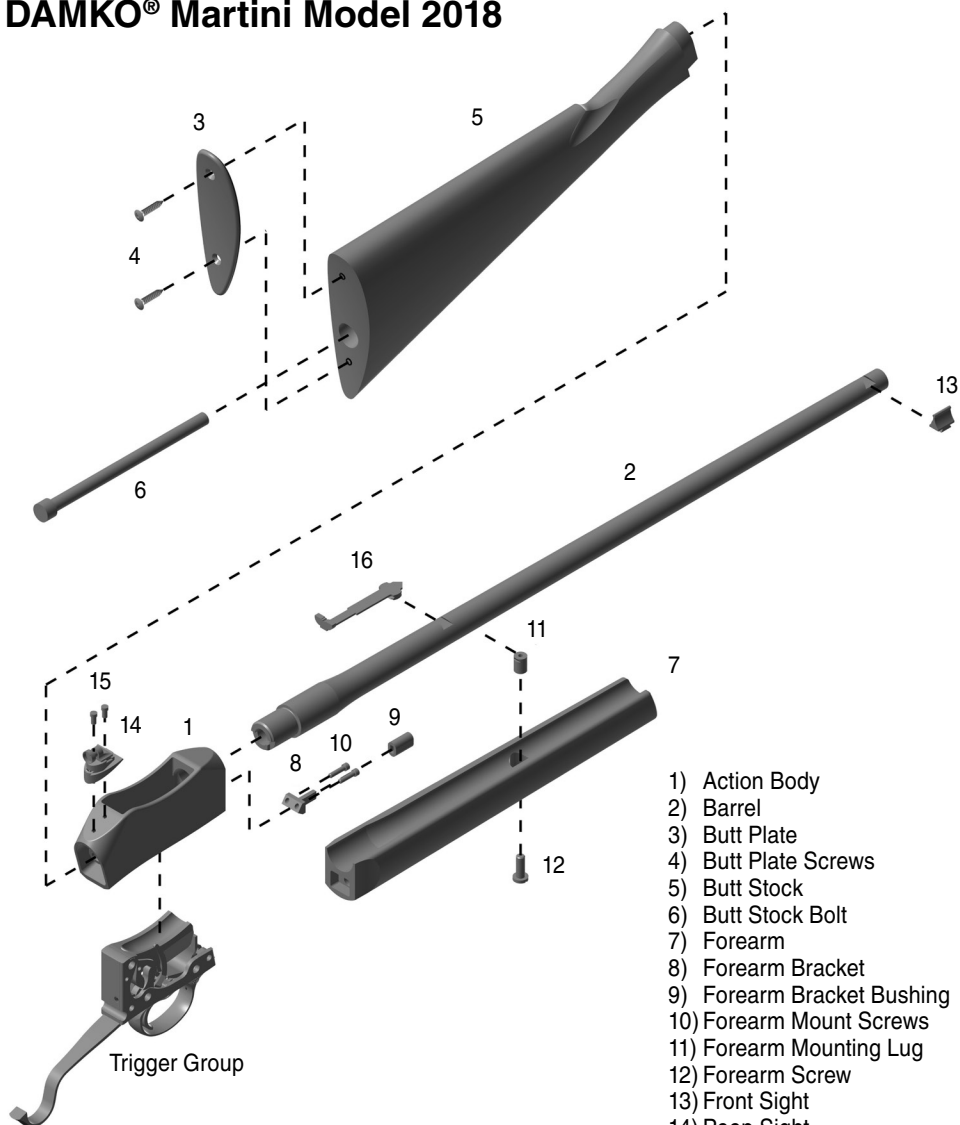
Swing the front of the action
assembly away from the rifle

- 8 After fouling has been removed, wipe the bore dry. Then run a lightly oiled patch through the barrel for preservation.
- 9 Inspect the barrel and chamber. Make certain that no patches have been inadvertently left in them. Remove any that remain.
- 10 Wipe the interior of the receiver with a quality gun cleaner and patches to remove any powder and dirt. Apply a light film of gun oil to the interior of the receiver.
- 11 Make sure the action assembly pins are flush within the action assembly. Replace the action assembly into the receiver by pressing the lever fully downward and seating the rear of the action assembly into the notch inside the rear of the receiver. Swing the action assembly up and into the receiver until it clicks into place (Figure 11, Page 23).
- 12 Wipe all exposed surfaces of the receiver, forearm, and barrel with a clean rag. Finger marks should be removed because they provide a place where moisture can accumulate. Any dried oil in the receiver area should also be removed.
- 13 The wood surfaces of your rifle can also be wiped lightly with quality gun oil, or you can apply gun stock wax or a quality wood or furniture polish to the stock and forearm. Using one of these methods (not both) will enhance the beauty and durability of your rifle.

NEVER POUR LARGE QUANTITIES OF OIL INTO THE RECEIVER OR OTHER PARTS. IT CAN DRAIN DOWN TO THE WOOD AND SOFTEN IT, CAUSING PERMANENT DAMAGE AND LOOSENING OF THE STOCK.

AFTER EXTENDED PERIODS OF HEAVY USE, YOUR GUN SHOULD BE TAKEN TO A QUALIFIED GUNSMITH TO HAVE THE ACTION DISASSEMBLED FOR PROFESSIONAL CLEANING AND LUBRICATION.

DAMKO® Martini Model 2018

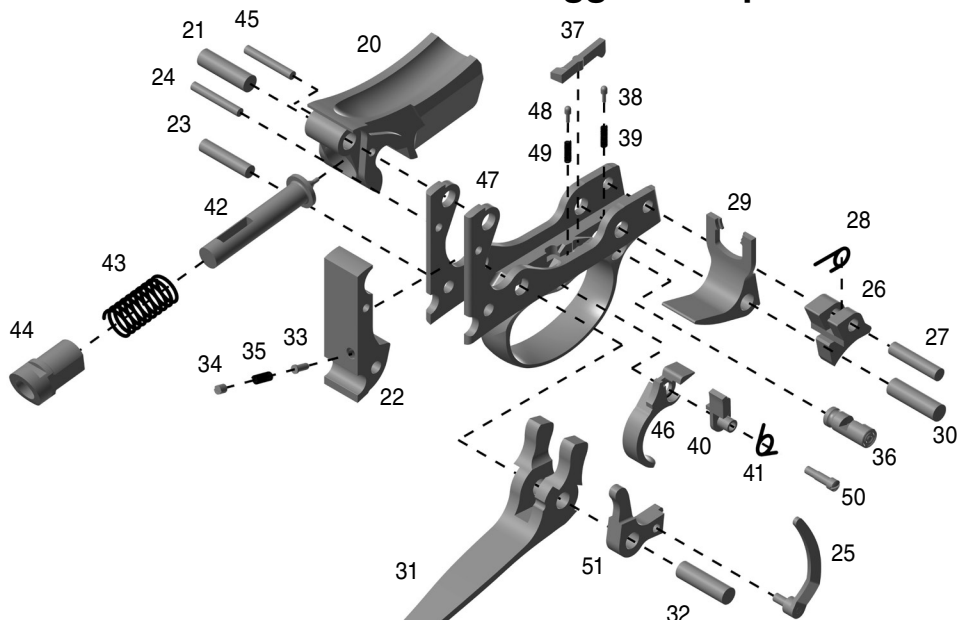


- 1) Action Body
- 2) Barrel
- 3) Butt Plate
- 4) Butt Plate Screws
- 5) Butt Stock
- 6) Butt Stock Bolt
- 7) Forearm
- 8) Forearm Bracket
- 9) Forearm Bracket Bushing
- 10) Forearm Mount Screws
- 11) Forearm Mounting Lug
- 12) Forearm Screw
- 13) Front Sight
- 14) Peep Sight
- 15) Peep Sight Screws
- 16) Rear Iron Sight
- 17) Scope Adapter Screws
- 18) Scope Adapter
- 19) Scope Barrel

DAMKO® Martini Model 2018
Scoped Rifle



DAMKO® Martini Model 2018 Trigger Group



- | | |
|-------------------------------|----------------------------|
| 20) Block | 36) Safety Button |
| 21) Block Pivot Pin | 37) Safety Lever |
| 22) Block Support | 38) Safety Plunger |
| 23) Block Support Pin (Lower) | 39) Safety Plunger Spring |
| 24) Block Support Pin (Upper) | 40) Sear |
| 25) Cocking indicator | 41) Sear Spring |
| 26) Disassembly Latch | 42) Striker |
| 27) Disassembly Latch Pin | 43) Striker Spring |
| 28) Disassembly Latch Spring | 44) Striker Stop |
| 29) Extractor | 45) Striker Stop Pin |
| 30) Extractor Pin | 46) Trigger |
| 31) Lever | 47) Trigger Guard |
| 32) Lever Pin | 48) Trigger Plunger |
| 33) Lever Plunger | 49) Trigger Plunger Spring |
| 34) Lever Plunger Screw | 50) Trigger Screw |
| 35) Lever Plunger Spring | 51) Tumbler |

Parts, Service, Repair, and Questions

If your DAMKO® Model 2018 Modern Martini rifle should ever need service or repair, contact DAMKO® DK Precision Outdoor, LLC. via telephone or on the web at damko-usa.com.

When returning your firearm for servicing, you must do the following:

- 1** Be sure it is completely unloaded.
- 2** Remove the scope or other optics.
- 3** Package it securely in a cardboard container.
- 4** When sending your firearm, a letter that clearly describes the trouble experienced, the ammunition used and the repairs desired. Also include your name, e-mail address (if possible) and a daytime phone number where you can be reached.
- 5** Never return ammunition with your firearm. It is against postal and most commerce regulations.

Parts, Service, Repair Status, and Technical Questions

DAMKO® DK Precision Outdoor, LLC.

673 Avenue C Ste 101

White City, OR 97503


(541) 826-3743

PARTS ARE MADE FOR DAMKO® DK PRECISION OUTDOOR, LLC. BRAND FIREARMS AND SHOULD NOT BE USED IN OTHER FIREARMS, EVEN THOUGH MODELS MAY BE SIMILAR. IMPROPERLY FITTED PARTS MAY BE DANGEROUS.

DAMKO®

DK Precision Outdoor LLC.

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 **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov